

B1 2. (Amended) The process according to claim 1, wherein the machining of the workpiece comprises an energy beam machining.

B2 4. (Amended) The process according to claim 2, wherein the energy beam machining of the workpiece comprises welding machining, cutting machining, and removal machining.

B3 10. (Amended) The process according to claim 1, wherein during the machining in the area of the forming station, the workpiece is situated on an intermediate depositing device.

B4 12. (Twice amended) A forming system for carrying out a process of forming sheet metal workpieces, comprising at least one forming station configured to produce three-dimensional contours in the sheet metal workpieces, means for transporting the workpieces from and to the at least one forming station, and at least one machining station for the local energy feeding arranged inside the forming system and on a transport device for the sheet metal workpieces.

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13. (Twice amended) A forming system for carrying out a process of forming sheet metal workpieces, comprising at least one forming station configured to produce three-dimensional contours in the sheet metal workpieces, means for transporting the workpieces from or to the at least one forming